

FIG. 1

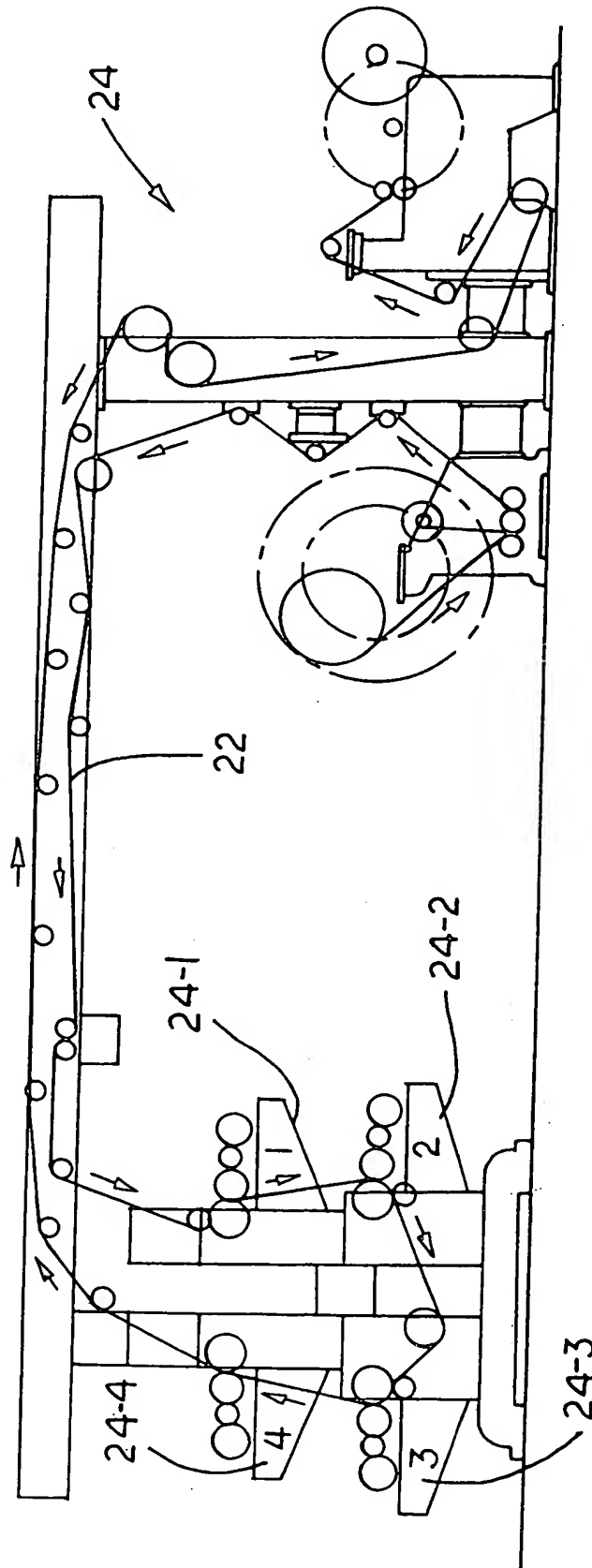


FIG. 2

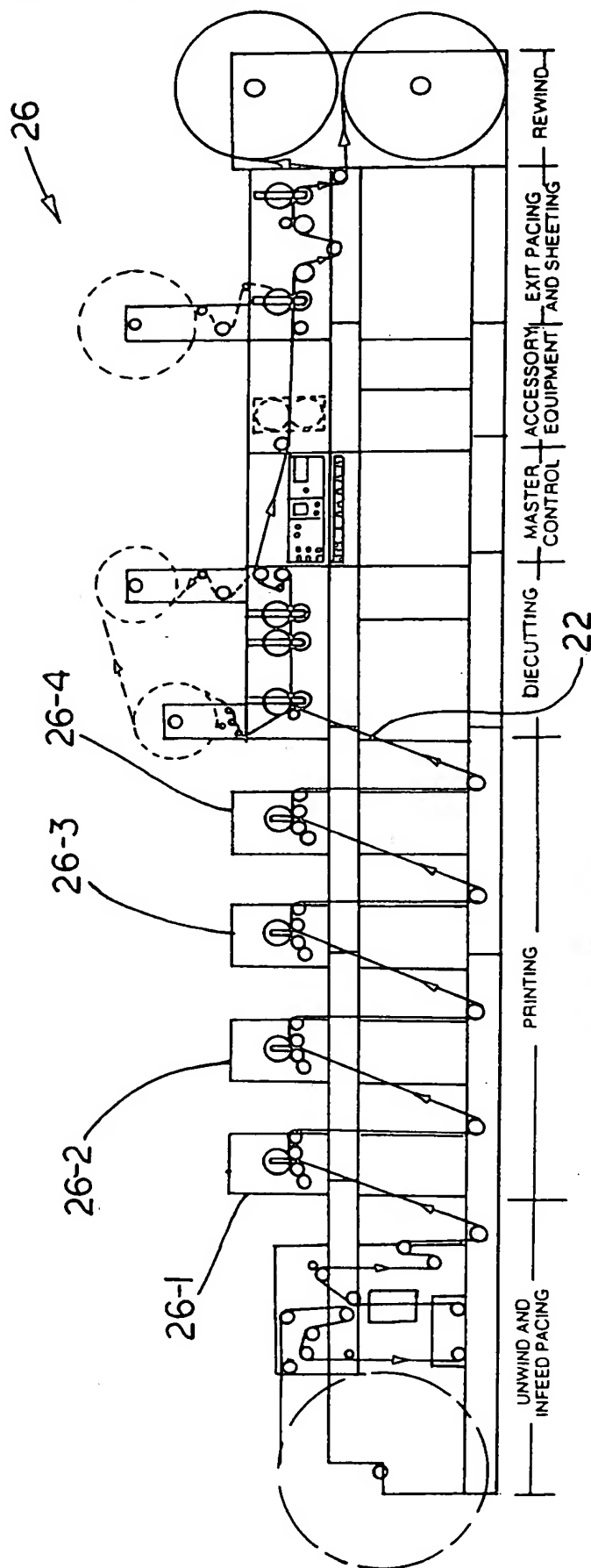


FIG. 3

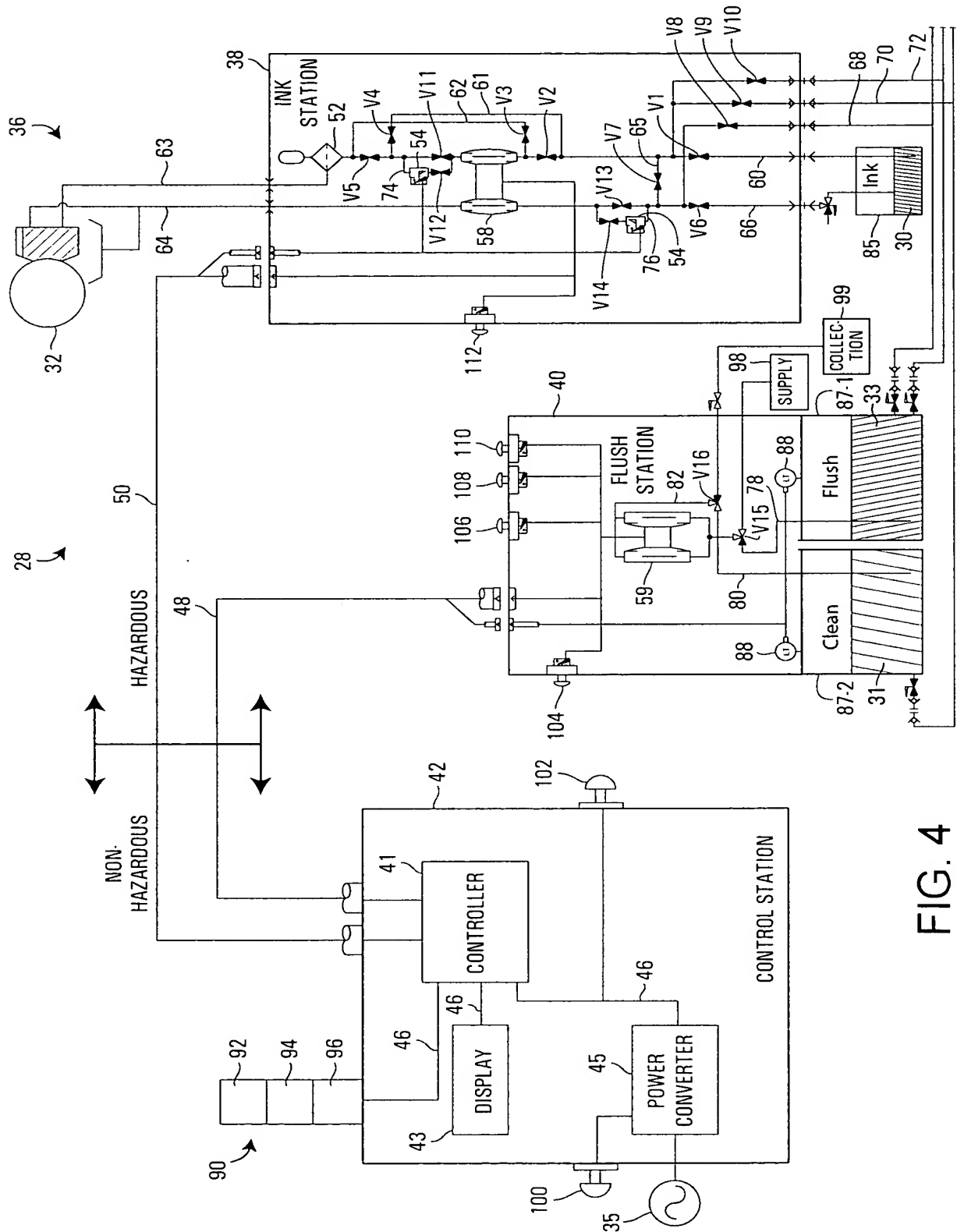


FIG. 4

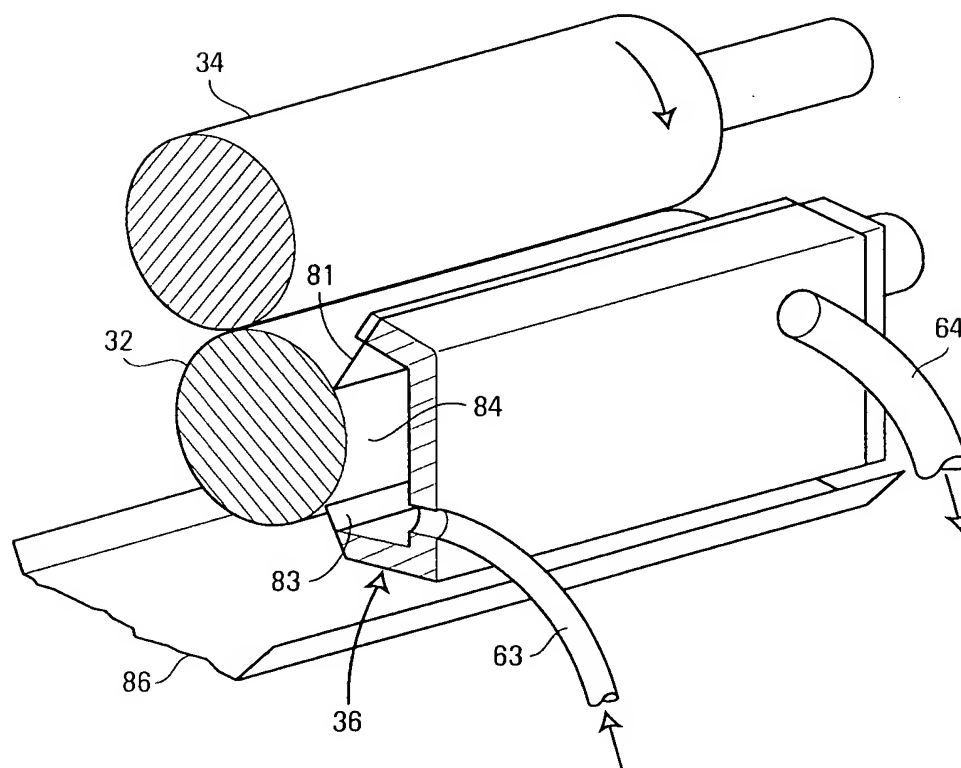


FIG. 5

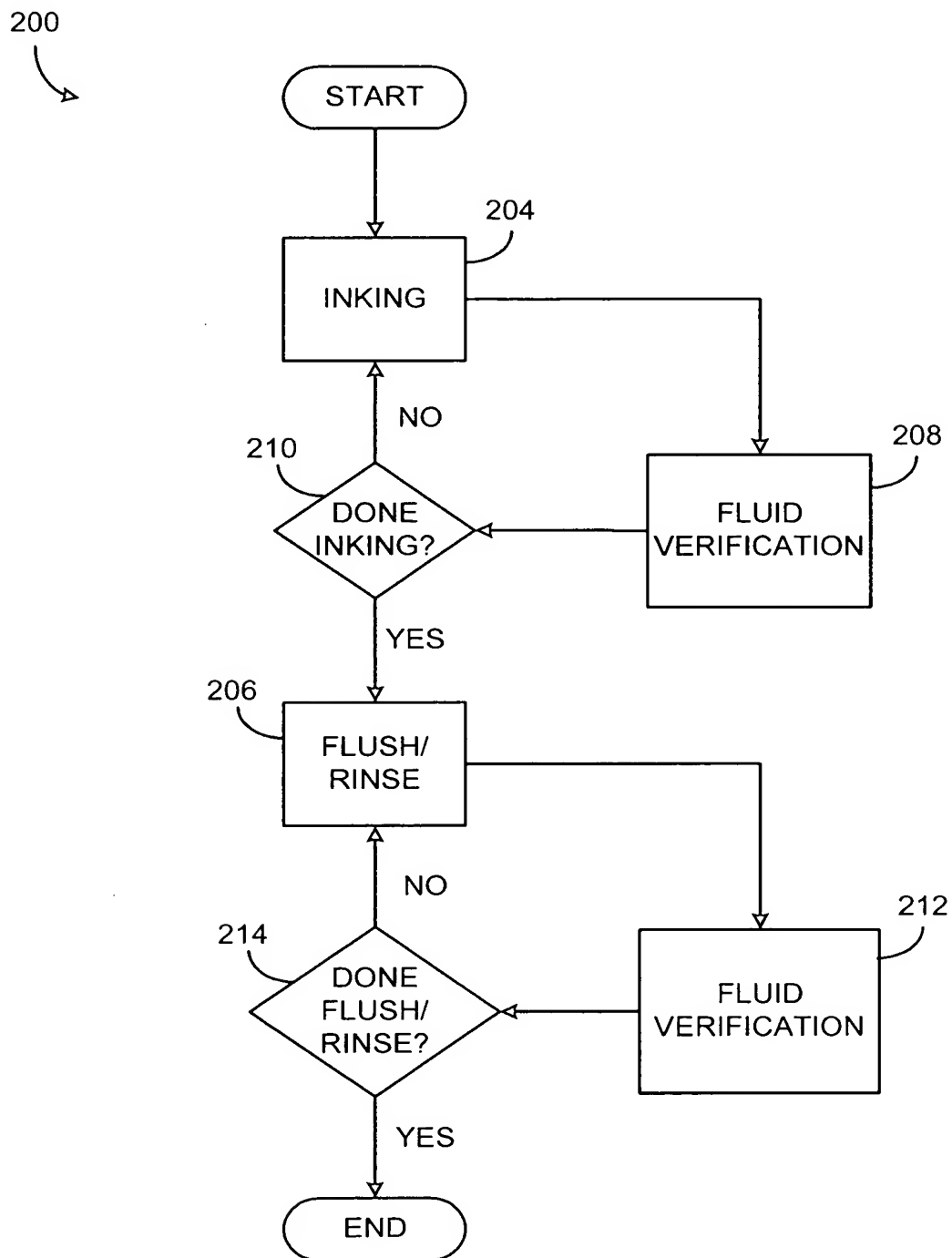


FIG. 6

INK PRIMING

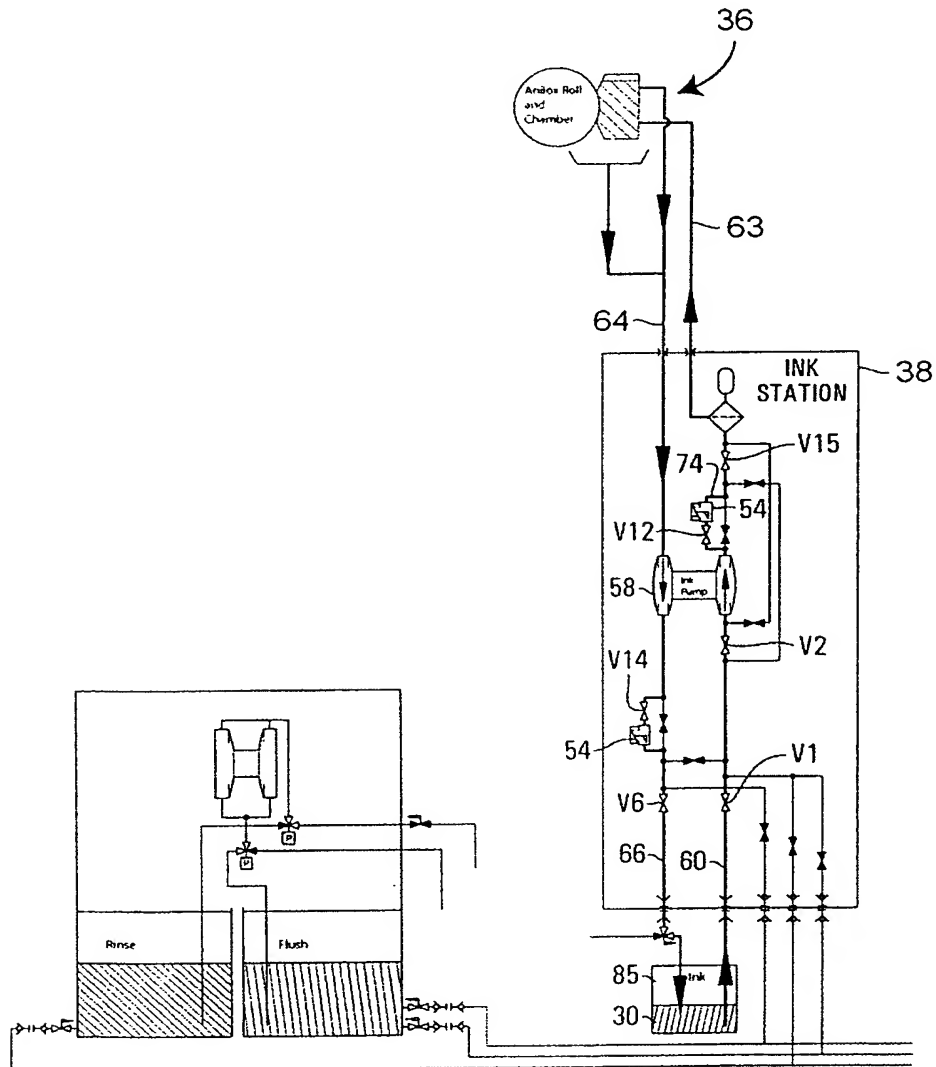


FIG. 7

INKING

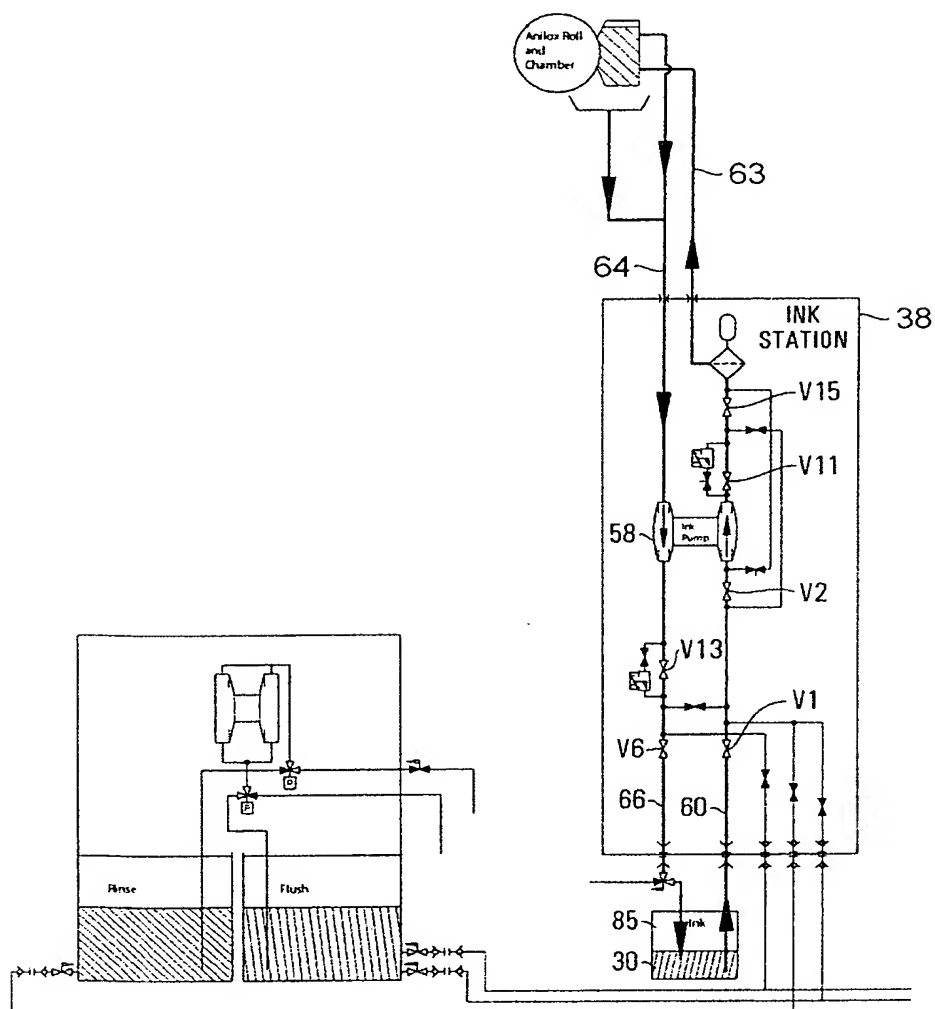


FIG. 8



INK FLOW SENSING

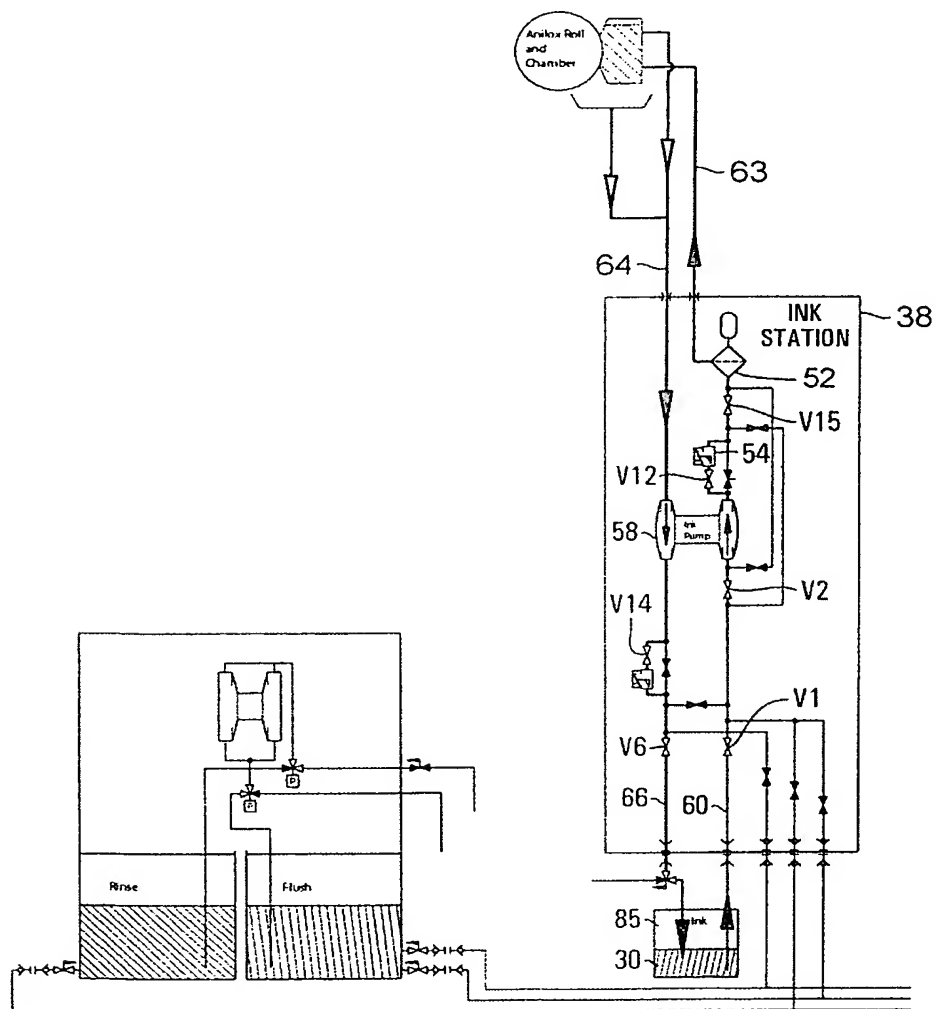


FIG. 9

INK RETURN

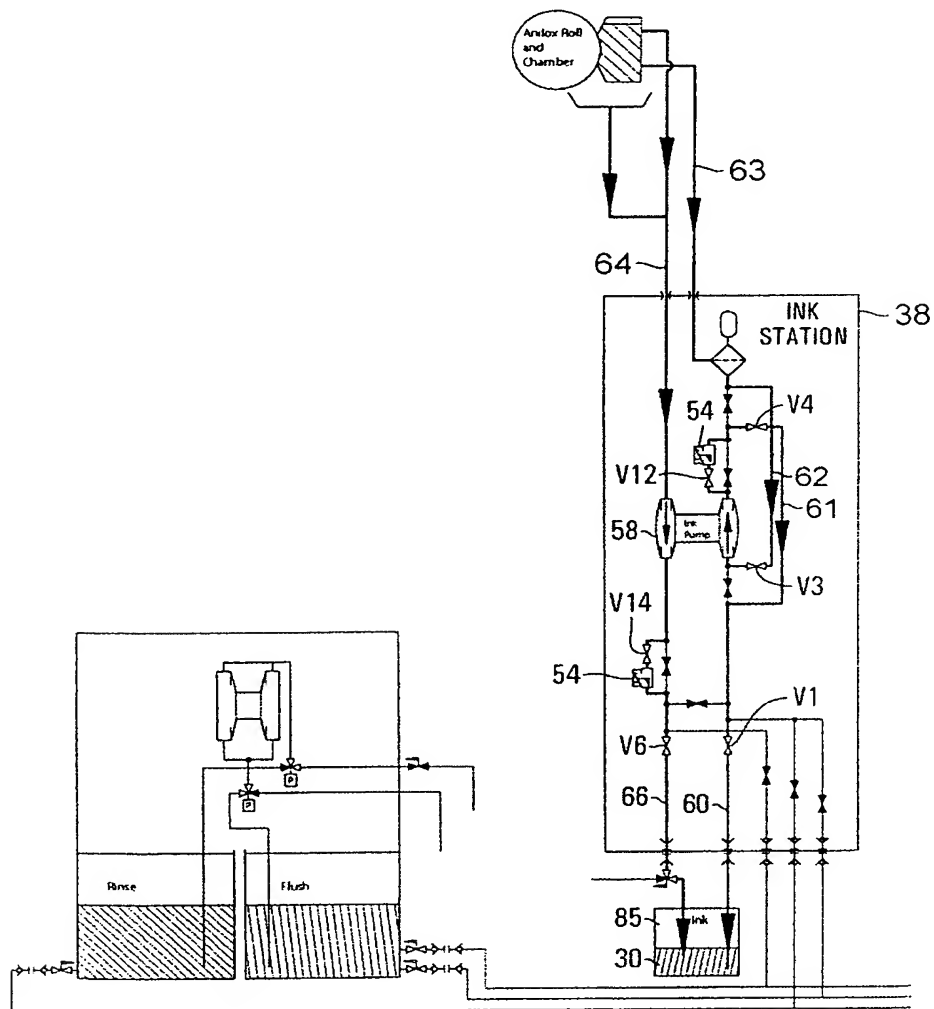


FIG. 10

DE-ENERGIZED

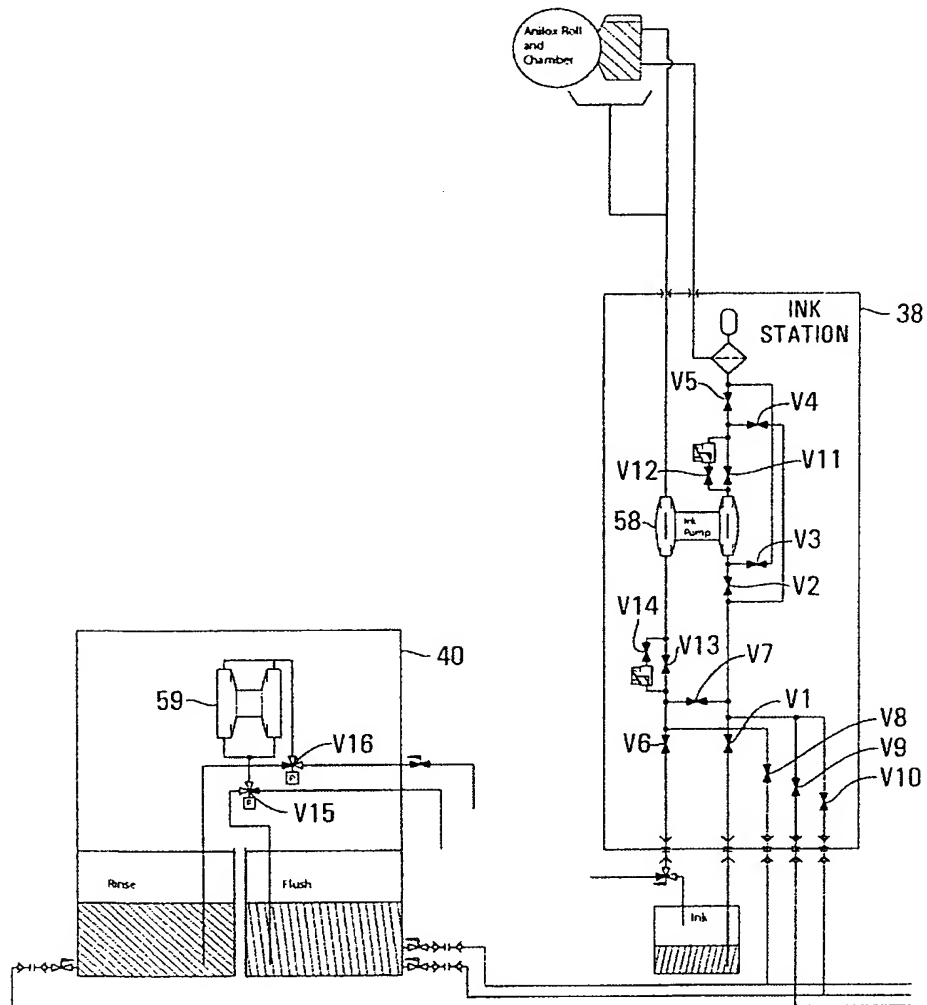


FIG. 11

## FLUID TRANSFER

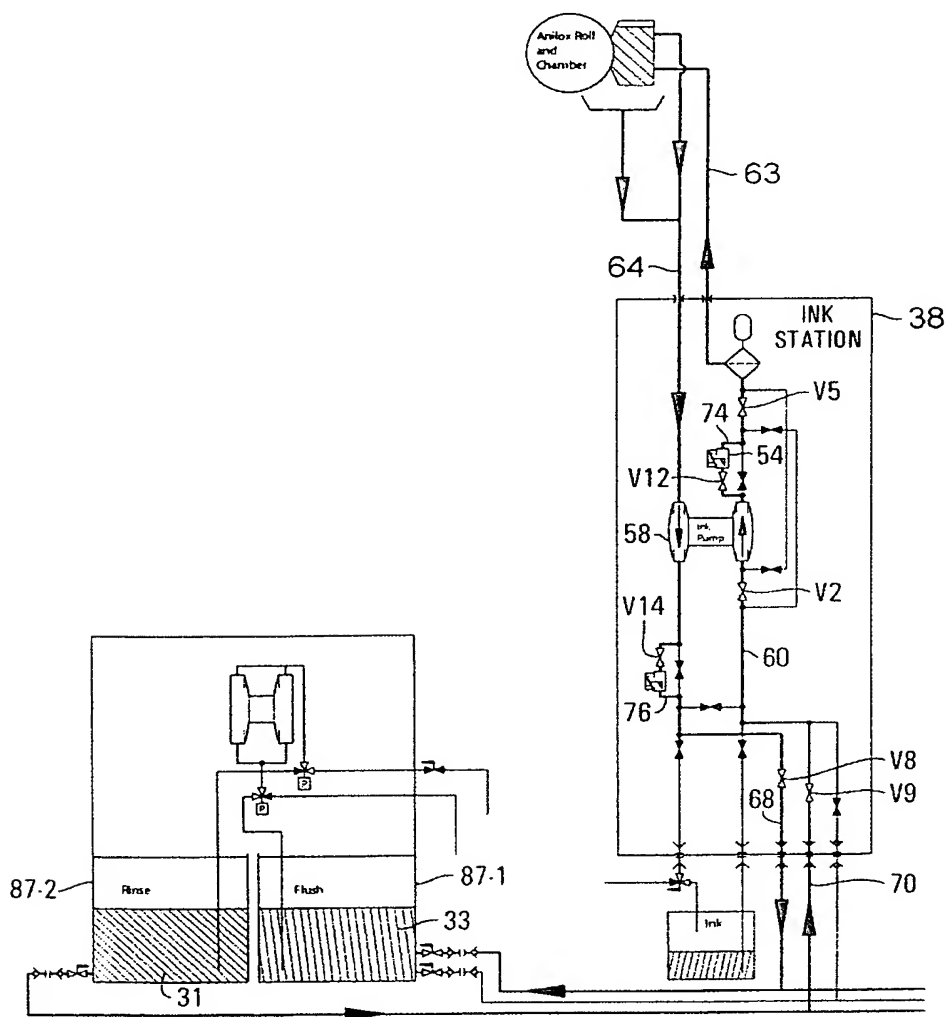


FIG. 12

FLUSH PRIMING

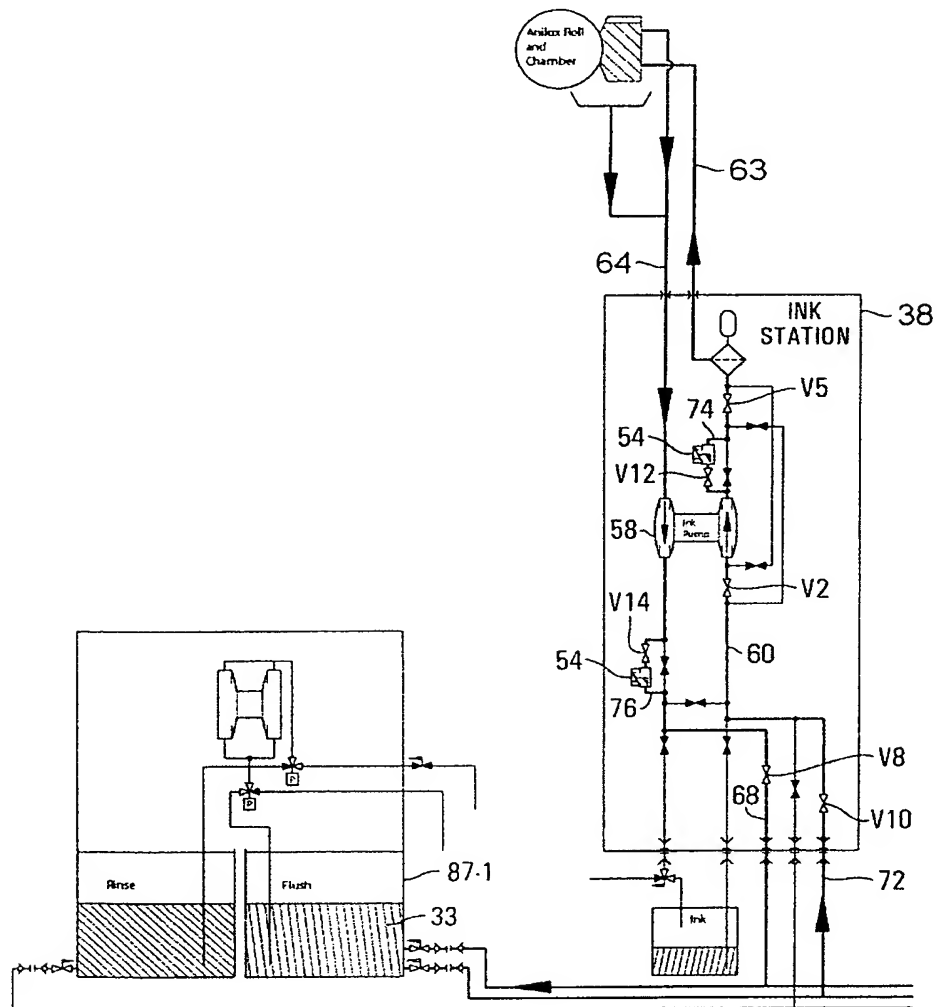


FIG. 13

FLUSH

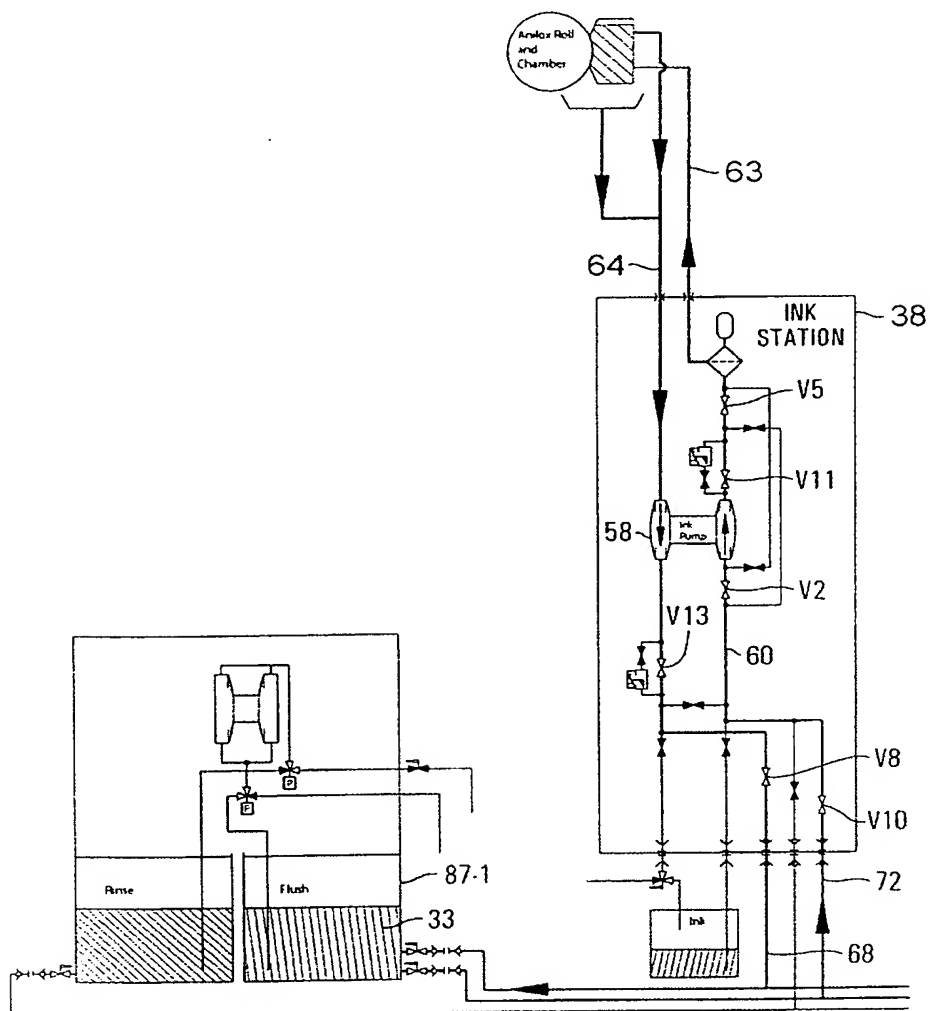


FIG. 14

FLUSH RETURN

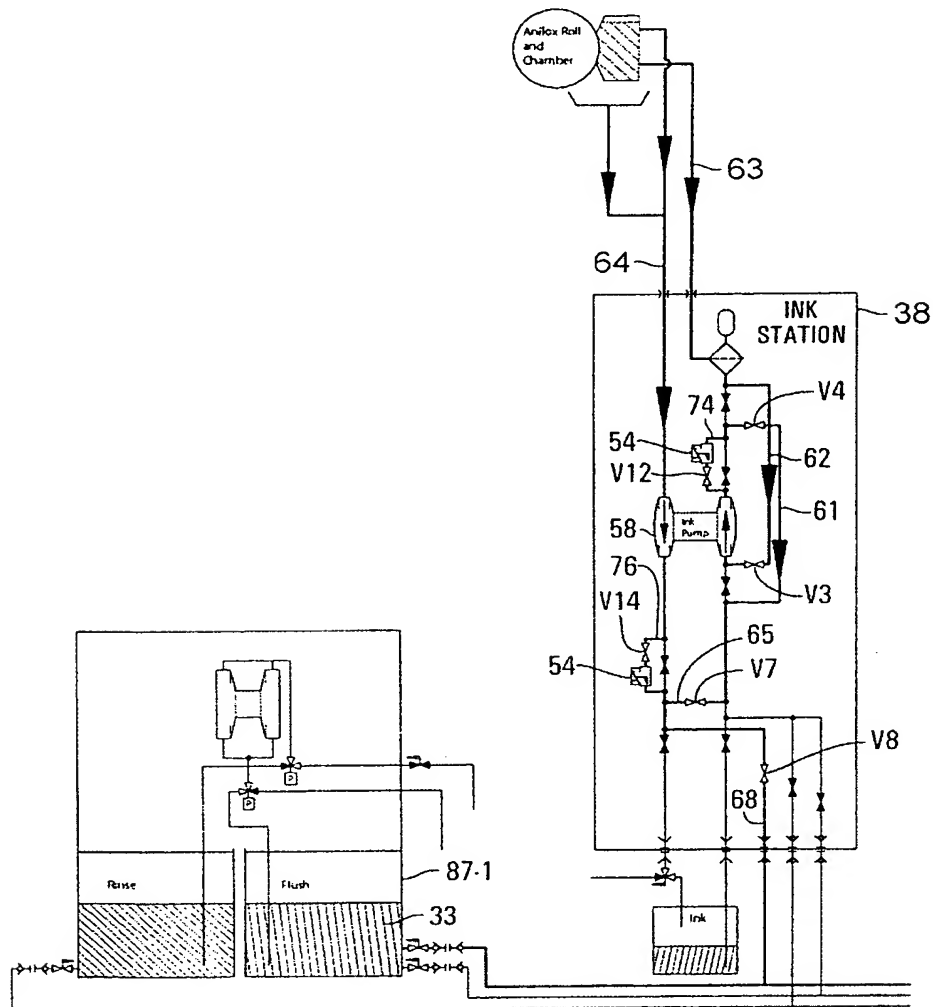


FIG. 15

USED FLUSH  
DISCHARGE

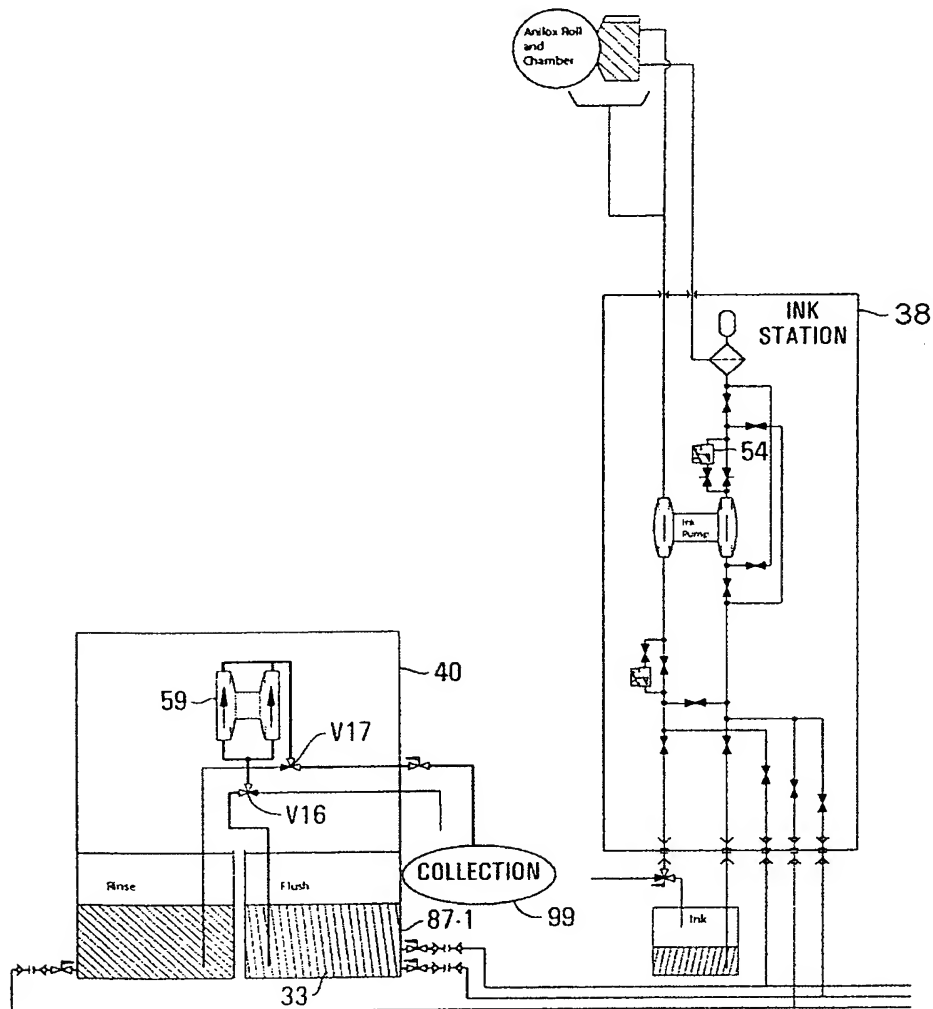


FIG. 16



## RINSE PRIMING

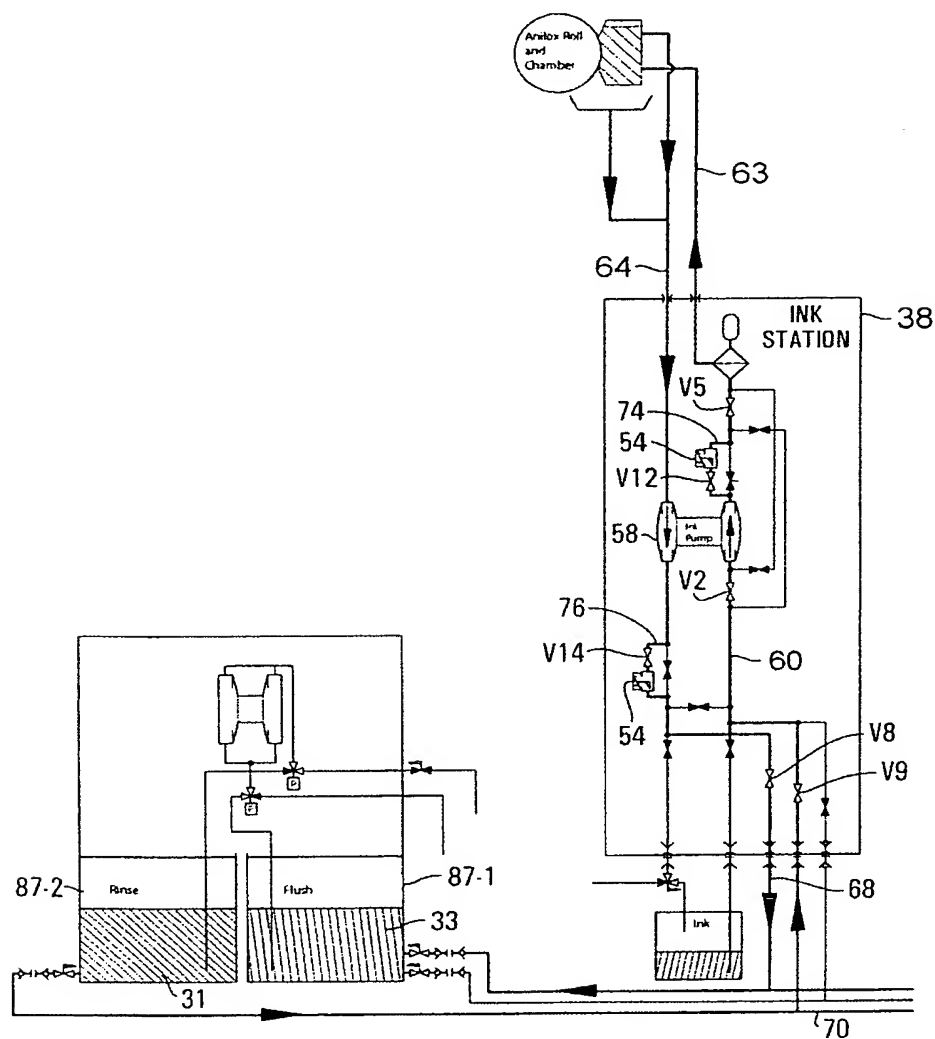


FIG. 17

RINSE

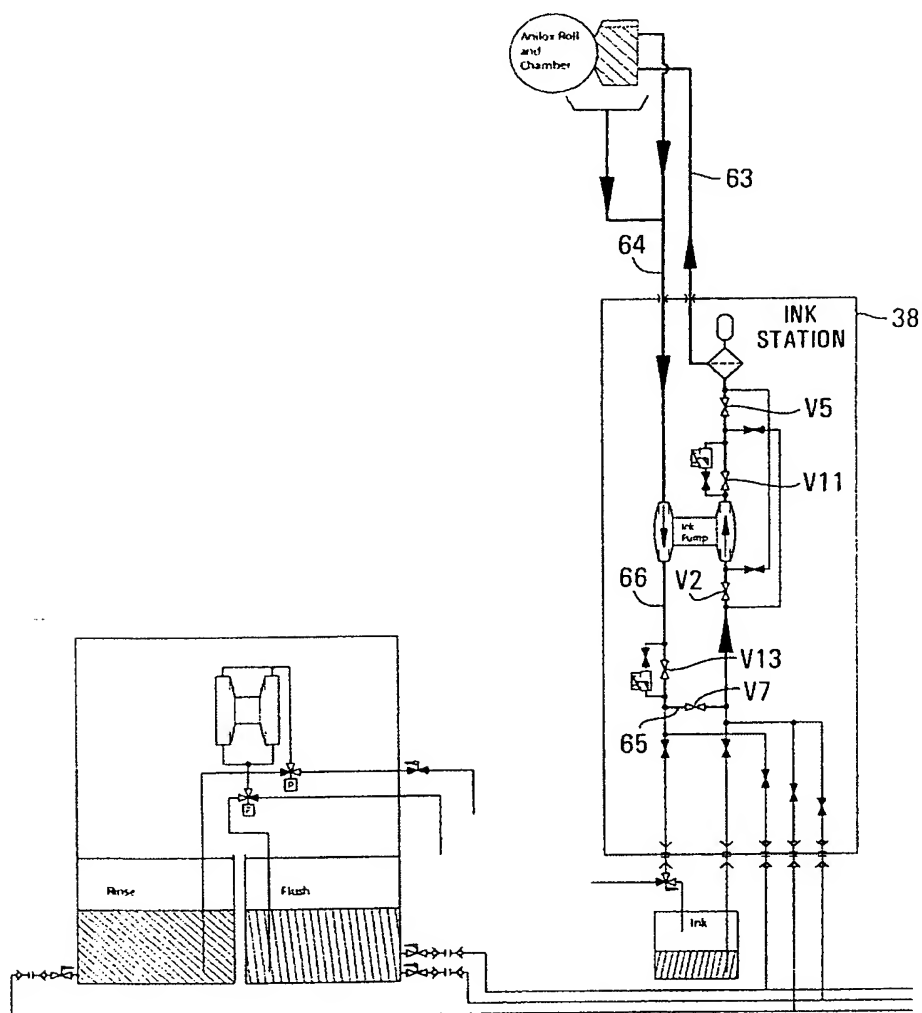


FIG. 18



RINSE RETURN

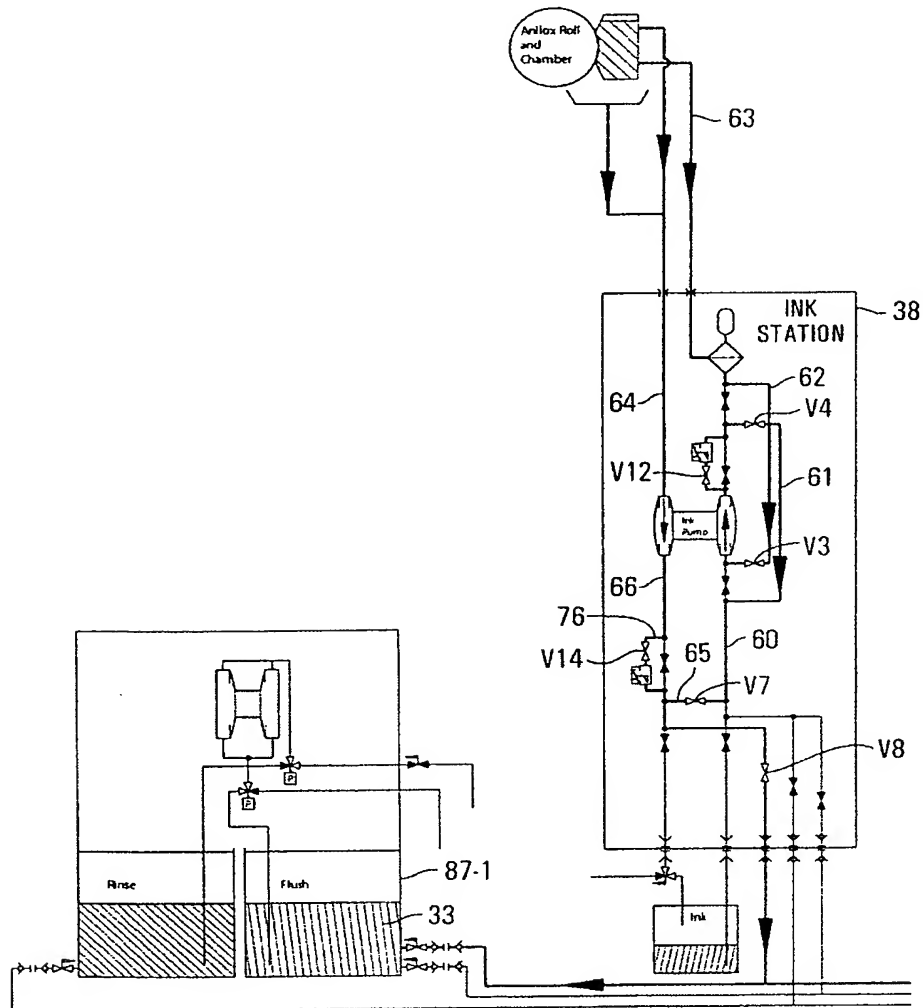


FIG. 20

CLEAN FLUSH FILL

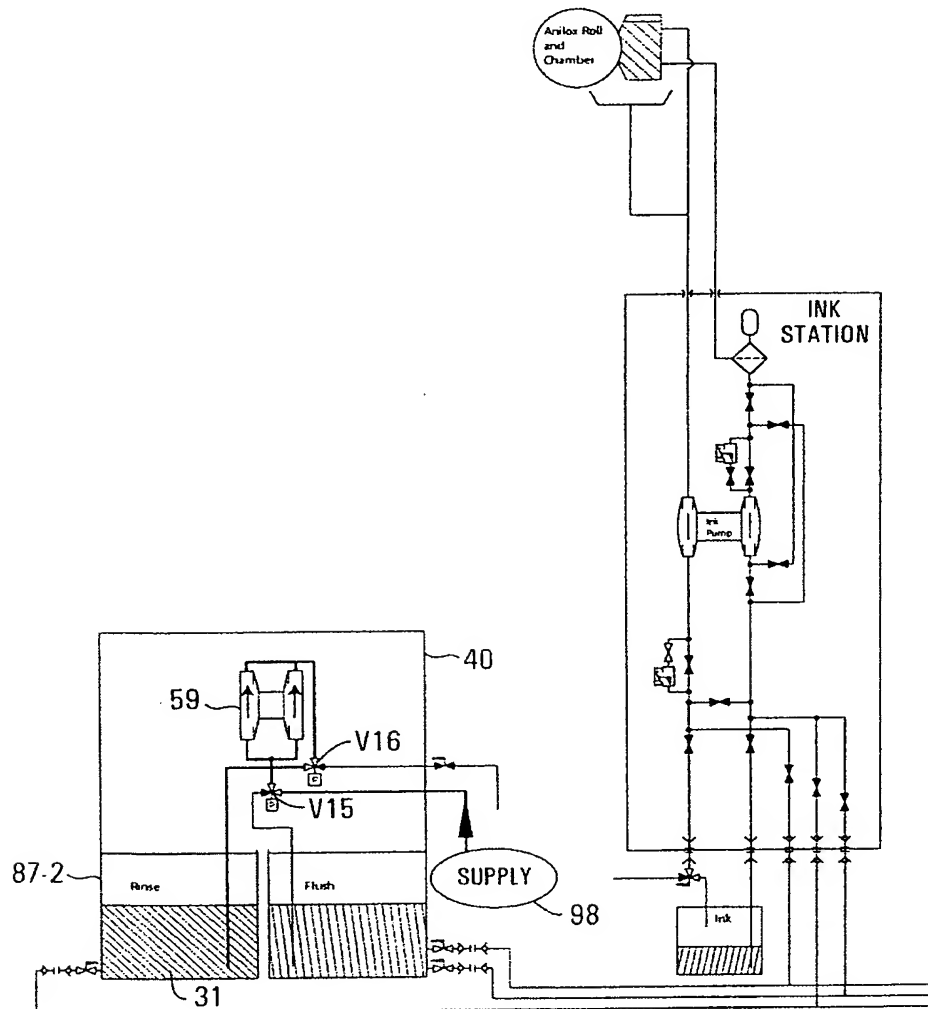


FIG. 21